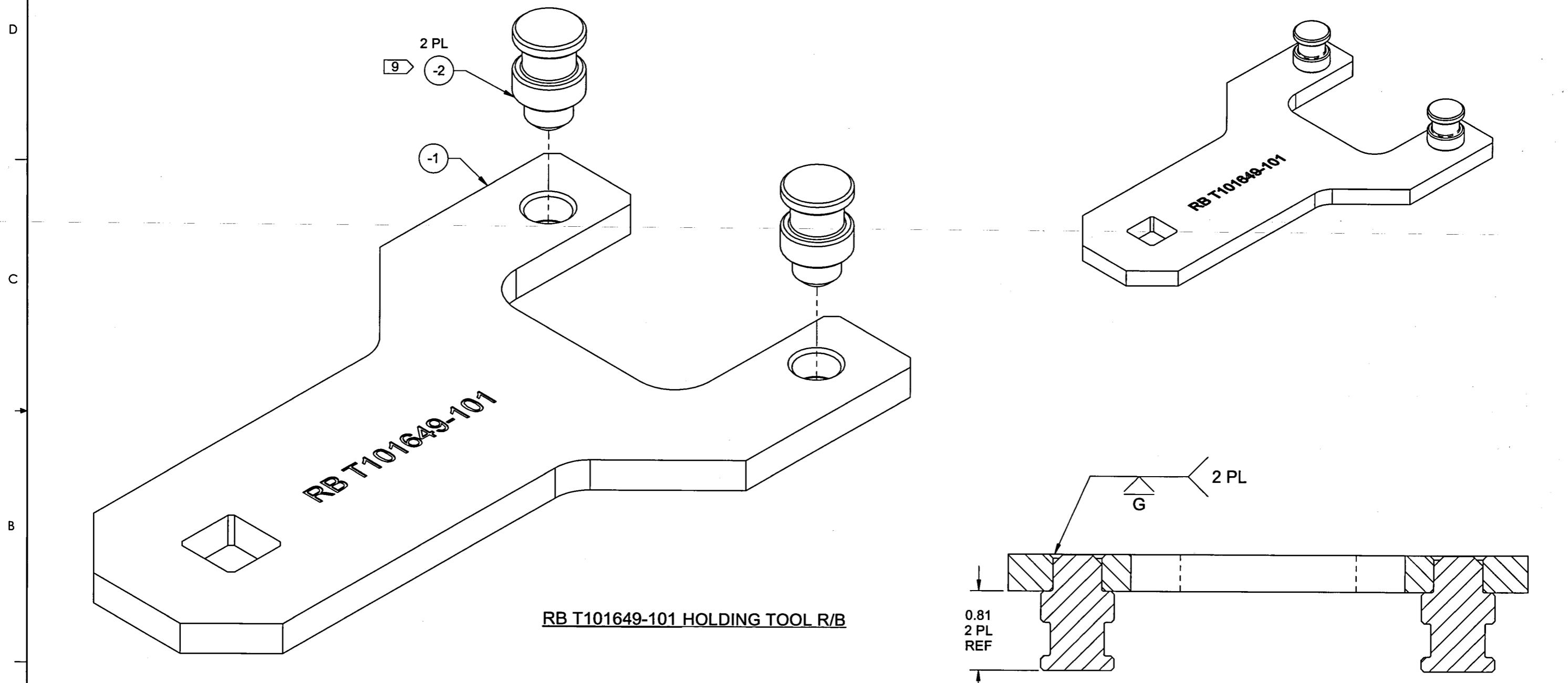


| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|------------------|------------|
| -1 | 1 | RB T101649-101-1 | BASE |
| -2 | 2 | RB T101649-101-2 | PIN |



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 9) INSERT PINS ITEM -2 INTO THE BASE ITEM -1

| | | | |
|----------------|---------------|-----------------------------|--------------|
| A | NEW ISSUE | 18-710 | VM |
| REV. | DESCRIPTION | ECN # | BY |
| DESIGN | VM | DART AEROSPACE LTD | |
| DRAWN | VM 04/17/2018 | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | VM 04/17/2018 | TOOL PART # | REV. A |
| MFG. APPR. | DD 04/17/2018 | RB T101649-101 | SHEET 1 OF 3 |
| APPROVED | ML 04/17/2018 | TITLE | |
| | | HOLDING TOOL R/B | |
| DATE 4/17/2018 | | SCALE | NTS |

mls

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